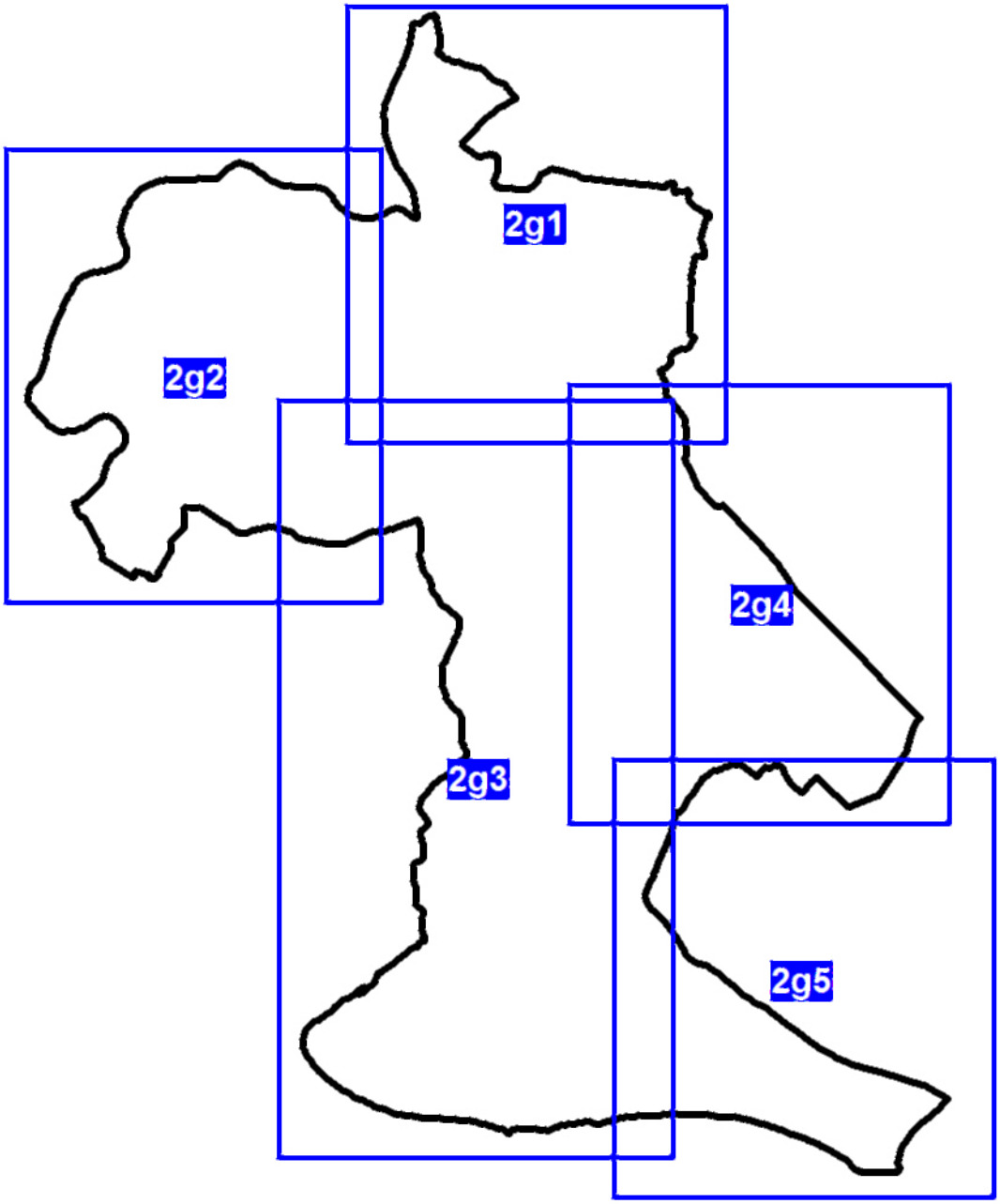Table d'assemblage des cartes règlementaires au 20 000 eme